

SM 625 & SM 625E TECHNICAL SPECIFICATIONS

Model	Max. Hose Size	Crimping Force(kN)	Max Crimping Diameter	Max.Opening (mm)	Crimping		
					Range	Unit Weight	Dimensions
Control SM 625 Manometer	1" 4SP, 1½ 2SN	1100	61 mm	die diameter 10mm	6-61 mm	29 kg	285x210x340 (LxWxH mm)
Control SM 625 E Micrometer with led							
Master Dies Opening Length(mm)				85/66 mm			

SM 625 & SM 625E STANDARD DIE SETS

Size	Range (mm)	Lenght
25-06	6-16	40
25-08	8-18	
25-11	11-21	
25-14	14-24	
25-17	17-27	
25-20	20-30	45
25-23	23-33	50
25-26	26-36	
25-31	31-41	
25-34	34-44	60
25-39	39-49	
25-43	43-53	65
25-45	45-55	
25-51*	51-61	

SM 625

Micrometer

SM 625 E

* Max. Ferrule diameter before crimping 61 mm

SM 25 & SM 25L MICROMETER with LED TECHNICAL SPECIFICATIONS

Model	Max. Hose Size	Crimping Force(kN)	Master Dies Opening Length(mm)	Max.Opening Diameter	Crimping		
					Range	Unit Weight	Dimensions
For 25L+ Two Speed Hand Pumb	1"4 SH, 1 1/2"	1200	90 mm - 64,5 mm	die diameter + 15mm	6 mm - 61 mm	25 kg	230x200x275 (LxWxH mm)
For 25L+ Air Pumb							
For 25+ Two Speed Hand Pumb			98 mm - 64,5 mm	die diameter + 23mm			
For 25+ Air Pumb							

SM 25 & SM 25L STANDARD DIE SETS

Size	Range (mm)	Lenght
38-06	6-16	45
38-08	8-18	
38-11	11-21	
38-14	14-24	
38-17	17-27	
38-20	20-30	55
38-23	23-33	
38-26	26-36	
38-30S	30-34	60
38-34S	34-39	
38-39S	39-45	65
38-45S	45-51	
38-51S*	51-61	

SM 25 AP

SM 25 HP

Hava Pompası

SM 25L AP

SM 25L HP

El Pompası

* Max. Ferrule diameter before crimping 61 mm

SM 25 L AC MICROMETER (55kg) TECHNICAL SPECIFICATIONS

Model	Crimping			Motor	Max Hose Size	Max Opening (mm)
	Range	Dimensions	Force(kN)			
SM 25 L AC	6 mm- 61 mm	630 x 330 x 410 (LxWxH mm)	1200	0.37kW 230V 1ph 50Hz	1" 4SN, 1 1/2"	die diameter + 15mm
Master Dies Opening Length(mm) 90 mm - 64,5 mm						

SM 25 STANDARD DIE SETS

Size	Range (mm)	Length
38-06	6-16	45
38-08	8-18	
38-11	11-21	
38-14	14-24	
38-17	17-27	
38-20	20-30	55
38-23	23-33	



SM 25 STANDARD DIE SETS

Size	Range (mm)	Length
38-26	26-36	55
38-30S	30-40	60
38-34S	34-44	
38-39S	39-49	65
38-45S	45-55	
38-51S*	51-61	

*Max. Ferrule diameter before crimping 61 mm

SM 32 MC MANUEL VERNIER TECHNICAL SPECIFICATIONS

Model	Crimping			Motor	Max. Opening (mm)	Max. Hose Size
	Range	Dimensions	Force(kN)			
SM 32 MC	6 mm- 61 mm	640 x 430 x 590 (LxWxH mm)	1450	2,2 7kW 380V 3-ph	die diameter + 15mm	1 1/2" 1SN, 1 1/4" 2SN, 1" 4SP
Quick Change-set - Stand for machine : OPTIONAL				Weight (kg) :92 kg (without oil)		
Master Dies Opening Length(mm) 90 mm - 66 mm						

SM 32 MC STANDARD DIE SETS

Size	Range (mm)	Length
32-06	6-16	40
32-08	8-18	
32-11	11-21	
32-14	14-24	
32-17	17-27	
32-20	20-30	45
32-23	23-33	50
32-26	26-36	



SM 32 MC STANDARD DIE SETS

Size	Range (mm)	Length
32-31	31-41	55
32-34	34-44	60
32-39	39-49	
32-43	43-53	65
32-45	45-55	
32-51*	51-61	

*Max. Ferrule diameter before crimping 61 mm

SM 38 EC & SM 38 SC TECHNICAL SPECIFICATIONS

Model	Crimping		Standard Motor	Max. Hose Size	Crimping Force(kN)	Max. Opening (mm)	Control
	Range	Dimensions					
SM 38 EC	6 mm- 63 mm	640 x 565 x 640 (LxWxH mm)	4kW	1 1/2" 2 SP, 1 3/4" 4SN	1650	die diameter + 30mm	EC/SC Control
SM 38 SC			380V 3-Ph				
Quick Change-set - Stand for machine : OPTIONAL			Foot Pedal - Optional (only for SC version) - Weight (kg) :152 kg (without oil)				
Master Dies Opening Length(mm) 105 mm - 105 mm							

SM 38 EC/SC STANDARD DIE SETS

Size	Range (mm)	Length
38-06	42522	45
38-08	8-18	
38-11	11-21	
38-14	14-24	
38-17	17-27	
38-20	20-30	55
38-23	23-33	
38-26	26-36	75
38-30	30-40	
38-34	34-44	
38-39	39-49	85
38-45	45-55	
38-51	51-63	



Quick Change Set:
including storage
rack and handle.



Solid Stand with ability to
mount the
Quick Change
set and machine



Foot pedal only for SC version

*Max. Ferrule diameter before crimping 63 mm